



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

G719PC
Job Sheet 176443



Part No: G719PC

Job Qty: 11 ea

Part Name: Thimble



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/24/18

Job Tracking No:

Due Date: 5/7/18

Created By: Jason Leroux

Type: Stock

Description:

Note: P###-## REV.1 IPP REV:A 18.04.20 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	11 Ea		5/7/18	0.00	0.00	Start Up Large Fab-7		DYL 18/05/18
110	Large Fab	11 pcs		5/7/18	0.00	2.75	Large Fab 3		DYL 18/05/18
120	QC	11 pcs		5/7/18	0.00	0.00	QC9		EL
130	QC	11 pcs		5/7/18	0.00	0.00	QC5		EL
140	Powdercoat	11 pcs		5/7/18	0.00	2.75	Powdercoat12		BL/ BEB 18-05-14
150	QC	11 pcs		5/7/18	0.00	0.00	QC3		38
160	Packaging	11 pcs		5/7/18	0.00	0.00	Packaging3	DAS	9-88
170	QC21-SA	11 Ea		5/7/18	0.00	0.00	QC21	21	MAY 1 2018

Part Op 110 - 1- SAND BLAST PART 2- MANUFACTURE RETAINER AS PER DWG 3- WELD RETAINER AS PER DWG 4-

Descriptions: GRIND WELD FLUSH ***INSIDE OF RETAINER MUST BE SMOOTH***

M138539 140 - START TIME: 10:00 AM OVEN TEMPERATURE: 320° FINISH TIME: 10:30 AM

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
7750K232	Standard-Wall Steel Pipe, 3/4 Pipe Size, 5' Long	.9163 ft (.0833 ea)	100-Start up Operation	
7750K233	Standard-Wall Steel Pipe, 1 Pipe Size, 5' Long	.9163 ft (.0833 ea)	100-Start up Operation	
G719PCP	TBD	11 pcs (1 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	7750K232	1	4	0
	7750K233	1	4	0
	G719PCP	11	88	0

DAS
03
9-88

WIA

Part Specifications

Specifications could not be found.

Plex 4/24/18 9:09 AM dart.leroux.jason

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AEROSPACE

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Container No: S069522



Part: G719PC

Job No: 176443

Serial No/Batch: S069522

Revision: 1

Inspector:

Date: 05/08/18

100
100
100

0.5625 9K

0.125 2X